Appointment

From: Calvey, Matt [matthew.calvey@walgreens.com]

Sent: 2/28/2017 7:43:34 AM

To: Stauffer, Dave [dave.stauffer@walgreens.com]; Bratton, Edward [edward.bratton@walgreens.com]; Daugherty,

Patricia [patricia.daugherty@walgreens.com]; Stahmann, Eric [eric.stahmann@walgreens.com]

CC: Pietrini, Thomas [thomas.pietrini@walgreens.com]

Subject: Green Belt Project Introduction

Attachments: Project Kickoff Meeting.pptx; TDGFD Charter V4.xlsx

Location: 200-1A4

Start: 2/28/2017 1:00:00 PM **End**: 2/28/2017 1:50:00 PM

Show Time As: Tentative

Required Stauffer, Dave; Bratton, Edward; Daugherty, Patricia; Stahmann, Eric

Attendees:

Below is the Deck for today and an updated version of the Charter.

Agenda:

- -Introduce the project and WLSS
- -Discuss early project deliverables
- -Communication Plan
- -Next Steps



Project Kickoff Meeting.pptx



TDGFD Charter V4.xlsx

Thanks,

Matt Calvey

Coordinator Industrial Engineering – Pharmacy and Retail Operations

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P-15307_00001



Project Kick Off Meeting

TDGFD Process Time Reduction 2/28/17





- 1. What is WLSS and the Define Phase deliverables
- 2. Team structure, ground rules and norms
- 3. Begin working on a few early project deliverables
 - a. Charter
 - b. SIPOC
 - c. Process Map
- 4. Discuss how to collect the "voice of our customers"
- 5. Tailor a Communication Plan for our needs
- Next Steps



WLSS is a customer-focused process improvement approach that drives better business results.





LSS - Proven Methodology for Executing Projects

Define

Define the customer, the problem & why you need to fix it

Define

Control

Hold the gains through ongoing measuring & monitoring

IIIO.

Measure

Quantify baseline performance & document the process

Improve

Identify, select, test & implement solutions

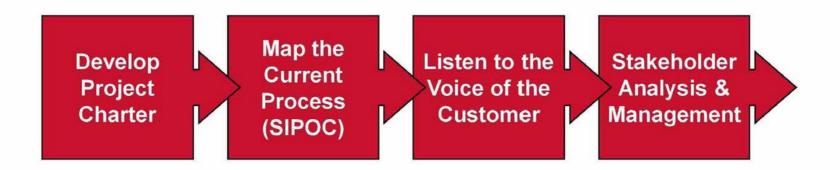
Analyze

Validate the root causes of the problem





- Project Charter
- SIPOC Analysis (Supplier, Input, Process, Output, Customer) and Process Map
- Voice of the Customer (VOC)
- Stakeholder Analysis & Management







By the end of Define, we should be able to:

- Define why the project is important
- Determine what business goals our project must achieve to be successful
- Identify the key players for the project
- Identify the boundaries (budget, time, resources) that have been placed on your project
- Understand the key process that you will focus on (including its Suppliers, Input, Outputs, and Customers)
- Know your customer requirements (i.e. what is critical to quality for them)





Team Structure and Norms



Role	
 Champions 	Tom Pietrini
 Process Owner 	Tasha Polster
Coach	Dave Luebbe
 Green Belt 	Matt Calvey
 Finance Advisor 	Bhavin Amin
Team Members	 Dave Stauffer – Mgr Pharmacy Process Optimization
	 Ed Bratton – Mgr Pharmaceutical Integrity
	 Patty Daugherty – Mgr Pharmaceutical Integrity
	 Eric Stahmann – Mgr Pharmaceutical Integrity
 Other ad-hoc members 	 Patty Zagami, pharmacy team members



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- 100% participation
- Communication devices limited
- Respect each other by practicing good listening
- Spelling doesn't count
- · What else?



Key norm setting areas	Our team norms
What is our desired problem solving approach?	 Regularly scheduled meetings Use problem solving tools for team meetings
How should we interact and communicate?	 Weekly status meeting Other key stakeholders that need to be informed – as needed
Client interaction and/or meeting norms?	 Team members on time and fully present during meetings and conference calls Send agenda prior to meeting start
What lifestyle aspirations do we have?	 Meetings should end on time Are there certain days that are better for meetings than others? Are there days we should avoid?
How will we address absences?	Team members to provide explanation if declining meetings



Define Phase Deliverables

- Project Charter
- SIPOC
- Process map

			Project Details		
Project Description	Increase capacity for our store Pharmacists by reducing the time it takes them to complete each Target Drug Good Faith Dispensing (TDGFD) checklist by reallocating work to technicians and/or decreases in overall process time.				
Problem Statement	Pharmacists and Technicians must comply to completing our (TDGFD) checklist when dispensing prescriptions for Target Drugs. Currently Pharmacists spend approximately 5 minutes completing each checklist equating to an average of 150 hours/store per year. For every 10% reduction in this time commitment, the organization could save between \$1.5 million and \$8 million per year across approximately 7900 stores.				
Business Case (Estimated Project Benefits):	Reducing Pharmacist process time to complete the TDGFD checklist by 10% would save the organization between \$1.5 million and \$ million per year by reallocating Rph work to Technicians and/or decreasing overall process time.				
		Benefit Cate	egory	В	enefit Sub-type
		Direct		EBIT	
Project Scope	First Process st SIPOC	ocess step in Technician indicates the prescription is a target drug		Last Process step in SIPOC	Pharmacist files the TDGFD checklist
	Includes:	All pharmacies, Target Drug Good Faith Dispensing Checklist, Target Dru Methadone, District Specific Drugs (Tablets/Capsules only).			s - Oxycodone, Hydromorphone,
	Excludes:	Excludes: Changes to the drugs currently on the TDGFD list and changes to the requirements to check the PD customer interaction and prescriber call portions of the checklist		rements to check the PDMP. Changes to	
Project Goals	Metric			Baseline	Goal
Primary	Process time to complete a single TDGFD checklist		7.2 minutes		6.5 minutes (10% reduction)
Secondary (if applicable)	- Correct follow-up decisions		Needs to be measured		- No negative affect on decisions



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Target Drug Good Faith Dispensing Process Time Reduction

• Customer • Pharmacists

- PnarmacistsTechnicians
- Compliance
 Execution Team

Input

- Prescription from customer
- IC+ Information
- Visual appearance of customer
- PDMP Database information
- Blank TDGFD Checklist
- TDGFD Policy

Process

Completed TDGFD Checklist

Output

 Decision to dispense

Customer

- Customer
- Pharmacy Team Members
- Compliance Execution Team

Technician identifies prescription as a Target Drug

Pharmacist retrieves TDGFD Checklist

Pharmacist and technician fill out form Pharmacist decides if Rx should be dispensed

->

Pharmacist files the TDGFD Checklist



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Voice of the Customer



What is the Voice of the Customer?

Voice of the Customer (VOC):

What the customer needs and how well the product/process meets those needs from the point of view of the customer

VOC Process

- Identify Customers.
- Collect and analyze customer data.
- State customer needs in their own words.



Outcomes

- Defined Critical to Quality requirements (CTQ)
- Specifications for each CTQ



VOC Data Collection Plan

Who?

- Pharmacy Team Members
- Compliance Execution Team
- Customers

What?

- What can we improve about the TDGFD Checklist?
- Are there any changes that you would be opposed to?
- What parts do you like about the checklist and/or are easy for you to use?

How?

- Phone calls to stores, in person interviews, and a survey if necessary
- Will call stores of varying volumes from various regions
- I will handle the VOC data collection.

When?

In Define Phase, Feb/March



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Communication Plan

Communication plan: How are we ensuring stakeholder alignment?

Audience	Media	Purpose	Topics of Discussion / Key Messages	Owner	Frequency	Notes / Status
Core Team	50 min in person or virtual meeting (for those not in Deerfield)	Keep team up to date and move project forward	Current statusDecision makingNext StepsTimeline	Matt	Weekly	
Champion Meetings	In person 30 min meeting	Update champion on project status	Key milestones	Matt	Weekly	
Tollgate Meetings	In person – via phone when necessary	Ensure alignment after each phase of the DMAIC process	Phase specific	Matt	~ Once per month or as we move through the phases	
SME engagement	In person meetings or via phone if remote	Gather information needed for the project	• Data	Matt	As needed	

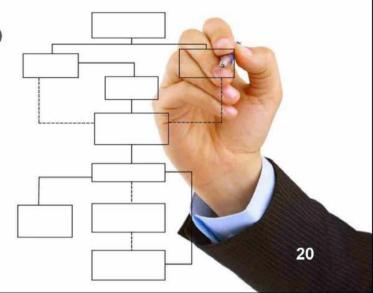




Process Map



- Brainstorm process steps
 - Write on self-stick notes or a flipchart
 - Capture what really happens rather than what is supposed to happen
- Arrange the steps in sequence
- Check for missing steps or decisions
- Number the steps
- Identify inputs and outputs for each step
- Identify key metrics for each step





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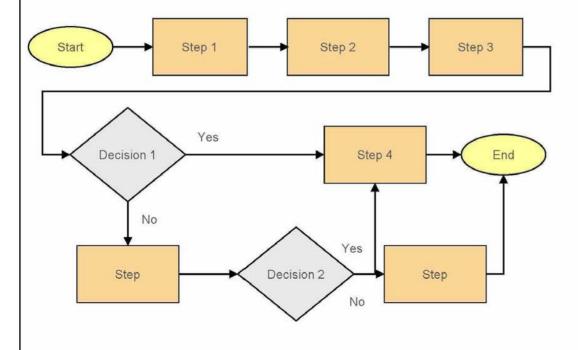


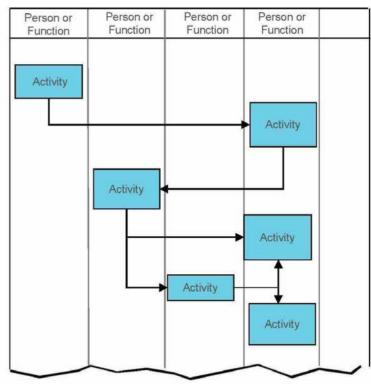
Let's choose between these formats



Activity Process Map

Deployment Process Map







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- Update the charter
- Update the SIPOC
- Start drawing the Process Map
 - May take additional team meetings to complete this
- Put our VOC plan into action
 - Put together a CTQ diagram from this
- Plan our next meeting agenda





Thank You Think Lean!





Walgreens Lean Six Sigma - Project Charter

Project Name	TDGFD Process Time Reduction	BU/SSU	Operations Administration
One Plan Strategy		One Plan Program	
Champion	Tom Pietrini	Executive Champion	Dave Jennings/Mike Fleming
Black/Green Belt	Matt Calvey	Process Owner(s)	Tasha Polster
Coach	David Luebbe	Financial Advisor	Bhavin Amin
Actual Start Date:	02/13/17	Target End Date:	Control Phase presentation date

	and was as			11-12-1-1-1	e contract in contract production and the
			Project Details		
Project Description	Increase capacity	for our store Pho	rmacists by reducing th	e time it takes them to comp	lete each Target Drug Good Faith
Problem Statement	Pharmacists and	Technicians must	comply to completing o	ur (TDGFD) checklist when d	ispensing prescriptions for Target
Business Case (Estimated	Reducing Pharma	icist process time	to complete the TDGFD	checklist by 10% would save	the organization between \$1.5 millio
Project Benefits):	and \$8 million pe	r year by realloca	ting Rph work to Techni	cians and/or decreasing over	rall process time.
		Benefit Categ	pory	Ве	enefit Sub-type
		Direct			EBIT
Project Scope	First Process step Technician indic		ates the prescription is	Last Process step in SIPOC	Pharmacist files the TDGFD checklist
	Includes:		Target Drug Good Faith	Dispensing Checklist, Target	Drugs - Oxycodone, Hydromarphone
	Excludes: Changes to the drugs currently on the TDGFD list and changes to the requi				
Project Goals	Metric			Baseline	Goal
Primary	Process time to complete a single		7.2 minutes		6.5 minutes (10% reduction)
Secondary (if applicable)	- Correct follow-up decisions		Needs to be measured	1	- No negative effect on decisions
Team members	Dove Stauffer, Ed Bratton, Patty Daugherty, Eric		ougherty, Eric Stahmani	T ₀	Primary Impacted Stakeholder
					Field
Add'l Resources/Support Required	Tom Pietrini, Bha	vin Amin, Tasha P	olster, Patty Zagami, ph	narmacy team members	
Risks/Constraints	V		Redacted - At	ttorney Client Privileged	
Timeline/Milestones	St	Start Target End		arget End	Actual End
Define	02/13/17		Estimated tallgate presentation date		
Measure	03/13/17		Estimated toligate pre	sentation date	
Analyze	04/13/17		Estimated tallgate pre	sentation date	
Improve	05/13/17		Estimated toligate presentation date		
Control	06/13/17		Estimated toligate presentation date		

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Cell: B5

Comment: 3-5 word title for the project.

Call- D1

Comment: When project actually started, MM-DD-YY. We will track all active projects based on an actual start date entered into this field.

Cell: F10

Comment: When you'd like the project to finish. MM-DD-YY

Cell: 81

Comment: 2-3 sentences describing the project that highlights the problem, its impact and the benefit (financial & other) to be derived from solving the problem (a short "elevator speech") about the project.

Cell: B1

Comment: 2-3 sentences describing the problem that the project is designed to solve, preferably with quantitative assessments of the magnitude and trend of the problem. Should not include the solution or the business case/benefit.

Cell: B15

Comment: Provide a description with values or the high level calculation to help readers understand how we're getting to the value

Theme type	Expected Benefits Type	Benefit sub-type	Complexity
Revenue	Expense - Direct	EBIT	Low
Expense	Expense – Cost Avoidance	Working Capital	Medium
Indirect	Expense – Cost Reinvestment		High
	Expense – Indirect		
	Revenue - Direct		
	Revenue – Indirect		

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Theme Type

Revenue: S we lose from not selling that will be reduced from the project (e.g., stock outs, customer walk outs) or incremental sales that will be achieved from project project Expense: Reduction in the S we spend to provide products or services for

Expense: Reduction in the S we spend to provide products or services for customers (internal and external customers)

Indirect: Recognized value that can be quantified but cannot be directly dollarized. Examples in this category would be service enhancements, and quality improvements (presumably infrastructure improvements would provide for service or quality improvement or we would not invest in it)

Expected Benefits Category

Direct: operating income & cash flow year over year run rate improvement. This would include revenue enhancement but quantified in operating income terms

Cost Avoidance: reduction of budgeted future costs for mature processes
Cost Reinvestment: dollarized benefit that cannot be extracted
Indirect: recognized value that cannot be directly dollarized. Examples in this
category would be service enhancements, and quality improvements (presumably
infrastructure improvements would provide for service or quality improvement or
we would not invest in it]

- Project Name: 3-5 word title for the project.
- . BU: Business Unit that owns the opportunity
- Actual start date: When project actually started. MM-DD-YY. We will track all active projects based on an actual start date entered into this field.
- Target End Date (MM-DD-YY): When you'd like the project to finish MM-DD-YY
- Project Description: 2-3 sentences describing the project that highlights the problem, its impact and the benefit (financial & other) to be derived from solving the problem (a short "elevator speech") about the project.
- Problem Statement: 2-3 sentences describing the problem that the
 project is designed to solve, preferably with quantitative assessments of
 the magnitude and trend of the problem. Should not include the solution
 or the business case/benefit.
- Defect Definition: List the primary metric that will be measured to know whether we are making progress on the problem statement. Define the defect based on VOC.
- Business Case: Estimated Project Benefits: Provide a description with values or the high level calculation to help readers understand how we're getting to the value.

Complexity

Low: Single project with no cross functional impacts

Medium: Single project with some cross functional impacts

High: Single project with many cross functional impacts

Benefit sub-type (Select value only if "Expense-Direct" is chosen for Expected Benefit Type)

EBIT: Operating income impact by reducing ongoing costs or revenues

Working Capital: Cash flow impacts

Primary Impacted Stakeholder Group	
Field	
Distribution Center	
Corporate	

Benefit Category	Notes
Direct	Net Benefit
Soft Benefits	Cost Re- investment
Cost Avoidance	Cost Avoidance

Benefit Sub-type	
EBIT	
Working Capital	

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